

Hempel's AntiFouling Olympic 86951

Product characteristics

Description

Hempel's Antifouling Olympic 86951 is a high solids, tin-free, self-smoothening and self-polishing antifouling. Polishing is based on an ion exchange, resulting in a hydrolysable activated layer. An inorganic fiber reinforcement of the resin matrix ensures effective polishing control and mechanical strength.

This product does not contain organotin compounds acting as biocides and complies with the International Convention on the Control of Harmful Antifouling Systems on Ships as adopted by IMO October 2001 (IMO document AFS/CONF/26).

Recommended use

As an economical antifouling for bottom and boottop on deep-sea operating vessels operating at medium to high speed and high activity with short idle periods, and with dry-docking interval of up to 36 months.

Aluminium hulls: see REMARKS overleaf.

Certificates / Approvals

- This product does not contain cybutryne or organotin compounds acting as biocides and complies with the International Convention on the Control of Harmful Antifouling Systems on Ships adopted by IMO October 2001 (IMO Document AFS/CONF/26 and its subsequent amendments)

Product safety

Flash point 27°C [81°F]

VOC content

Legislation	Value
EU	434 g/L [3.62 lb/US gal]
US (coatings)	434 g/L [3.62 lb/US gal]
China	434 g/L [3.62 lb/US gal]
Korea	434 g/L [3.62 lb/US gal]

According to specific legislation, see details in the Explanatory Notes available at Hempel website, hempel.com or at your local Hempel website.

Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

For professional use only.

Product data

Product code

86951

Standard shade / code

Brownish red 51110 *

Gloss

Flat

Volume solids

52 ± 2%

Specific gravity

1.8 kg/L [15 lb/US gal]

Reference dry film thickness

100 micron [4.0 mils]

Surface preparation

New build:

- According to Hempel's Specification.

Maintenance and Repair

- Remove salts, detergents, contaminants and marine growth by high pressure fresh water cleaning.

- Sealer: Whether to use a sealer coat/tiecoat or not depends on the type and condition of the existing antifouling.

Consult Hempel's separate Surface Preparation Guidelines for more details.

* Slight discolouration may occur. This does not affect the performance of the coating.

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Application

Mixing ratio

This product contains heavy particles. Stir well before use.

Thinner

Hempel's Thinner 08080

Cleaner

Hempel's Thinner 08080

Application method

Tool	Application parameters
Airless spray	Nozzle pressure: 270 bar [3900 psi] Nozzle orifice: 0.027-0.031"

Filter: surge tank filter and tip filter should be removed. Spray data are indicative and subject to adjustment. Pressure is for a material temperature of 20°C [68°F].

Film thickness

Specification range	Low	High	Recommended
Dry film thickness	80 micron [3.2 mils]	150 micron [6.0 mils]	100 micron [4.0 mils]
Wet film thickness	154 micron [6.2 mils]	289 micron [12 mils]	192 micron [7.7 mils]
Theoretical spreading rate	6.5 m ² /L [265 sq ft/US gal]	3.5 m ² /L [143 sq ft/US gal]	5.2 m ² /L [212 sq ft/US gal]

Product may be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate, drying and curing time and overcoating interval.

Application conditions

- To avoid condensation, apply on a clean and dry surface with a temperature that is at least 3°C [5°F] above the dew point.

Application remarks

- Copper containing antifouling must not have any electrical contact with aluminium hull and other aluminium components.

Drying and overcoating

Product compatibility

- Previous coat: According to Hempel's Specification. Hempadur 45182, Hempadur 47182, Hempadur Tiecoat 49183
- Subsequent coat: None.

Drying time

Surface temperature		10°C [50°F]	20°C [68°F]
Hard dry	min	120	60

Determined for dry film thickness 100 micron [4.0 mils] at standard conditions, see Hempel's Explanatory Notes for details.

Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.

Overcoating details

- The surface must be dry and clean prior to application.
- Consult Hempel for specific details

Other remarks

- Consult Hempel for information on the minimum undocking time.

Storage

Shelf life

Ambient temperature	25°C [77°F]
Product	60 months

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Storage at elevated temperatures may reduce shelf life. For advice, please consult Hempel.

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Carbon Footprint

Dry film thickness	1 μm	1 mil
GWP (Global Warming Potential)	13 g CO ₂ e/m ²	0.068 lb CO ₂ e/ft ²

The carbon footprint is for 1 square meter / square foot of surface area with a dry film thickness of 1 micron / mil.

The scope includes raw materials, in-bound transport to the Hempel factory, Hempel manufacturing processes, and any Volatile Organic Compounds emitted during and after the application of the product.

It is calculated based on the standard shade defined in this PDS. Values may vary with shade.

Additional documents

Additional information is available at the Hempel website <https://www.hempel.com/service-and-support/technical-guidelines> or at your local Hempel website:

- Explanatory Notes for Product Data Sheet.
- Application methods.
- General Application Guidelines

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at www.hempel.com (the "Additional documents"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at www.hempel.com and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at www.hempel.com
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at www.hempel.com

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from www.hempel.com.

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.