

Declaration of Performance

No DOP 43600

Revision 3, June 2020

1)	Unique identification code of the product-type	Hempacore One 43600
2)	Intended Use:	Solvent borne reactive coating for the fire protection of structural steel
3)	Manufacturer:	Hempel A/S Lundtoftegårdsvej 91 DK-2800 Kgs Lyngby Denmark
4)	Authorised Representative:	N/A
5)	System/s of AVCP:	System 1
6a)	Harmonised Standard:	N/A
	Notified Bodies:	N/A
6b)	European Assessment Document:	EAD 350402-00-1106 (September 2017)
	European Technical Assessment:	ETA 12/0581 (22-01-2018)
	Technical Assessment Body:	ITeC
	Notified Body/ies:	ITeC(1220)
7)	Declared Performance	See Table 1

Table 1: Declared Performance

Essential Characteristic	Performance	Technical Specification
Reaction to Fire	D-s2,d0	EN13501-1:2007 + A1:2010
Fire Resistance	H or I Sections beams and columns, and Rectangular or Circular Hollow Columns: R15, R30, R45, R60, R90, R120, at design temperatures from 350°C – 750°C. For beams also R180; for columns and CHS also R180 and R240	Tested according EN13381-8:2010 and classified according EN13501-2:2007+A1:2009
Smouldering fire exposure	Meet requirements	EN13381-8:2010, Annex A
Durability	Without a topcoat Topcoated with approved topcoat, see table 3	Type Y Type X section 2.2.5 of EAD 350402-00-1106
Release of dangerous substances	The product does not contain substances above threshold limits listed on Annex XIV (Authorisation list) or Annex XVII (Restriction list) or Candidate list (Substances of very high concern) under EU REACH 1907/2006.	

Table 2: Approved Primers for Hempacore One 43600

Essential Characteristic	Performance	Technical Specification
Compatibility of primers on carbon steel by generic family (as supported by EAD350402-00-1106)	2-component Epoxy – SB	Section 2.3.4.2 of EAD 350402-00-1106
	2-component Epoxy – WB	
	1-component Epoxy - SB	
	Alkyd - SB	
	Alkyd - WB	
	Acrylics - SB	
	Zinc Rich Epoxy – SB	
	3-component Zinc Rich Epoxy – WB*	
	Activated Zinc primer - SB	
	2-component Polyurethane*	
	Zinc-Rich Epoxy + 2-component Epoxy – SB*	
	Inorganic Zinc Rich + 2-component Epoxy – SB*	
	2-component Epoxy + 2-component Epoxy – SB*	
2-component Epoxy + 2-component Polyurethane – SB*		
Compatibility of primers on galvanised steel (EN 1463)	Hempadur 15553 or Hempadur 15570	
Compatibility of primers on Stainless steel (EN10088)	Hempadur 15553 or Hempadur 15570	
Compatibility of primers on Thermally Sprayed Aluminium (TSA), 250µm aluminium coating	Hempadur 15553 or Hempadur 15570	
Compatibility of primers on Thermally Sprayed Zinc (TSZ), 100µm zinc coating	Hempadur 15553	

SB = Solvent Borne

WB = Water Borne

*Primers and primer systems shown with asterisk are only supported when project specific written confirmation is provided by Hempel

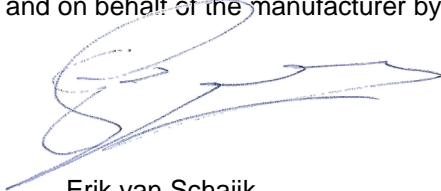
Table 3: Approved Topcoats for Hempacore One 43600

Type	Topcoat
2-component Acrylic - SB	Hempel's Pro-Acrylic 55883
Acrylic - SB	Hempatex Hi-build 46410
	Hempatex Enamel 56360
Acrylic - WB	Hemucryl Enamel Hi-Build 58030
Polyurethane - SB	Hempel's PolyEnamel 55102
	Hempathane Topcoat 55210
	Hempathane HS 55610
	Hempathane fast dry 55750
	Hempathane HS 55810
	Hempathane TL87/EG 87480
	Hempathane Speed dry topcoat 250
Polyurethane - WB	Hemuthane Enamel 58510

8) Appropriate Technical Documentation and/or Specific Technical Documentation N/A

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above

Signed for and on behalf of the manufacturer by:



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Date: 10 June 2020