

# Hempathane HS 55610

## Product characteristics

### Description

Hempathane HS 55610 is a glossy polyurethane topcoat, cured with aliphatic isocyanate. The product has very good gloss and colour retention and contains zinc phosphate.

Complies with EU Directive 2004/42/EC, The Paints Directive on the limitation of volatile organic compounds: subcategory j.

### Recommended use

Hempathane HS 55610 is recommended as VOC compliant, high-build finishing coat for protection of structural steel in severely corrosive environment. The product may be specified as a one coat "direct to metal" system in environments classified as C2 and C3. It may also be applied directly on galvanised steel.

### Service temperature:

- Maximum, dry exposure only: 120°C [248°F].

### Certificates / Approvals

- EC-type examined as a low flame spread material when used as part of a predefined paint system. Please refer to "Declaration of Conformity" on [hempel.com](http://hempel.com) for further details.
- The following shades are formulated with special electrical conductive pigments that makes it possible to design paint systems that meet the requirements in ISO 80079-36:2016 Explosive atmospheres (ATEX): 95000
- Meets requirements to NORSOK M-501 when used as part of a predefined paint system. Edition 6, System 1. Edition 7, System 1A, 1B.

### Features

- For severely corrosive atmospheric environment.
- Direct-to-metal in C2 and C3 environments.
- Glossy with very good gloss and colour retention.
- High volume solids and VOC-compliant.
- The minimum temperature for curing is -10°C [14°F].

## Product safety

**Flash point** 31°C [88°F]

### VOC content mixed product

Legislation	Value
EU	343 g/L [2.86 lb/US gal]
US (coatings)	320 g/L [2.67 lb/US gal]
US (regulatory)	343 g/L [2.86 lb/US gal]
China	343 g/L [2.86 lb/US gal]
Hong Kong	320 g/L [2.67 lb/US gal]

According to specific legislation, see details in the Explanatory Notes available at Hempel website, [hempel.com](http://hempel.com) or at your local Hempel website. VOC values may vary with shade, please consult the Safety Data Sheet, section 9. <sup>a</sup>EU Directive 2004/42/CE. According to EPA Method 24.

### Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

For professional use only.

## Product data

### Product code

55610

### Product components

Base 55619  
Curing Agent 97050

### Standard shade / code

White 10000 \*

Wide range of colours is available via Hempel's tinting system.

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**Gloss**  
Glossy

**Volume solids**  
67 ± 2%

**Specific gravity**  
1.4 kg/L [12 lb/US gal]

**Reference dry film thickness**  
80 micron [3.2 mils]

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**Aluminium shade / code**  
Aluminium grey 19002

**Gloss**  
Please consult Hempel's Guideline on aluminium pigmented coatings.

**Volume solids**  
58 ± 2%

**Specific gravity**  
1.1 kg/L [10 lb/US gal]

**Reference dry film thickness**  
80 micron [3.2 mils]

## Surface preparation

### Cleanliness

- Remove oil, grease and other contaminants by suitable detergent cleaning.
- Remove salts, detergents and other contaminants by high pressure fresh water cleaning.

### New build:

- Abrasive blasting to min. Sa 2½ (ISO 8501-1) / SP 10 (SSPC).
- Remove dust, blast media and loose materials.

### Maintenance and Repair

- Abrasive blasting to min. Sa 2 (ISO 8501-1) / SP 6 (SSPC).
- Minor areas may be hand or power tool cleaned instead of abrasive blasting.
- Water jetting to Wa 2½ (ISO 8501-4).
- Flash rust degree of maximum FR M (ISO 8501-4).
- Remove dust, blast media and loose materials.

### Roughness

- Surface profile Medium (S) (ISO 8503-2).

Consult Hempel's separate Surface Preparation Guidelines for more details.

## Application

### Mixing ratio

Base 55619 : Curing Agent 97050  
(7 : 1 by volume)

Stir well before use.

### Thinner

Hempel's Thinner 08080

### Cleaner

Hempel's Thinner 08080

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## Pot life

Product temperature	10°C [50°F]	20°C [68°F]
Pot life	3½ hours	2 hours

## Application method

Tool	Thinning max vol.	Application parameters
Airless spray	5%	Nozzle pressure: 175 bar [2500 psi] Nozzle orifice: 0.017-0.021"

If brush or roller application is used, more coats will be necessary to achieve the specified dry film thickness. Never thin more than allowed according to local environmental legislation. Spray data are indicative and subject to adjustment. Pressure is for a material temperature of 20°C [68°F].

## Film thickness

Specification range	Low	High	Recommended
Dry film thickness	50 micron [2.0 mils]	125 micron [5.0 mils]	80 micron [3.2 mils]
Wet film thickness	75 micron [3.0 mils]	187 micron [7.5 mils]	120 micron [4.8 mils]
Theoretical spreading rate	13 m <sup>2</sup> /L [530 sq ft/US gal]	5.3 m <sup>2</sup> /L [216 sq ft/US gal]	8.3 m <sup>2</sup> /L [338 sq ft/US gal]

For best performance, avoid excessive film thickness.

## Application conditions

- To avoid condensation, apply on a clean and dry surface with a temperature that is at least 3°C [5°F] above the dew point.
- Surface temperature must be above -10°C [14°F] during application and curing.
- Beware of ice on the surface at low temperatures.
- The film formation may be adversely affected by light rain, high humidity and/or condensation during application and the following interval after application: "8 hours, 20°C/68°F".
- Optimal spraying properties are obtained at paint temperatures of 15-30°C [59-86°F]. Beyond these temperatures additional thinning may be necessary.

## Relative Humidity:

- Relative humidity must be below 85% during curing.
- Relative humidity must be below 85% during application.

## Drying and overcoating

### Product compatibility

- Previous coat: According to Hempel's Specification. Recommended products are: Hempaprime Multi 500, Hempadur
- Subsequent coat: None.

### Drying time

Surface temperature		10°C [50°F]	20°C [68°F]	30°C [86°F]
Touch dry	min	120	90	60
Surface dry	hours	11	3½	2
Hard dry	hours	12	5	3
Fully cured	days	-	7	-

Determined for dry film thickness 80 micron [3.2 mils] at standard conditions, see Hempel's Explanatory Notes for details.

### Overcoating

Hempel's specification supersedes any guidelines indicated in the overcoating table

Quality name		-10°C [14°F]	10°C [50°F]	20°C [68°F]	30°C [86°F]
Atmospheric medium					
Hempathane HS 55610	Min	30 h	9 h	6 h	3 h
	Max	Ext*	Ext	Ext	Ext

Overcoating times are indicative for products of the same generic chemistry. Consult Hempel's specification for more information.

### Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.
- Condensation on the freshly applied coating should be avoided.

### Overcoating details

- The surface must be dry and clean prior to application.

### Other remarks

- Hempel's Specification supersedes any recommendations given in the Product Data Sheets.

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## Storage

### Shelf life

Ambient temperature	25°C [77°F]
Base	36 months
Curing Agent	24 months

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Storage at elevated temperatures may reduce shelf life. For advice, please consult Hempel.

### Storage conditions

- Product must be stored according to local legislation, at maximum 40°C [104°F], without direct sunlight and protected from rain and snow.
- The curing agent is sensitive to moisture. Store in a dry place and keep the can tightly closed until use.

## Carbon Footprint

Dry film thickness	1 µm	1 mil
GWP (Global Warming Potential)	8.7 g CO <sub>2</sub> e/m <sup>2</sup>	0.045 lb CO <sub>2</sub> e/ft <sup>2</sup>

The carbon footprint is for 1 square meter / square foot of surface area with a dry film thickness of 1 micron / mil.

The scope includes raw materials, in-bound transport to the Hempel factory, Hempel manufacturing processes, and any Volatile Organic Compounds emitted during and after the application of the product.

It is calculated based on the standard shade defined in this PDS. Values may vary with shade.

## Additional documents

Additional information is available at the Hempel website <https://www.hempel.com/service-and-support/technical-guidelines> or at your local Hempel website:

- Explanatory Notes for Product Data Sheet.
- Application methods.
- Surface Preparation.
- Application Instruction for this product.
- Aluminium pigmented topcoats.

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at [www.hempel.com](http://www.hempel.com) (the "Additional documents"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at <a href="http://www.hempel.com">www.hempel.com</a> and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from [www.hempel.com](http://www.hempel.com).

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.